

Date: Tuesday, 10/06/2008 10:16:14 AM  
 User: Julie Lecocq

## Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SADDLE KIT
Job Number :	39767		
Estimate Number :	10943		
P.O. Number :		Part Number :	K10004
This Issue :	10/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	K10004 REV C
First Issue :	1/1	Project Number :	N/A
Previous Run :	39577	Drawing Revision :	C
	Type : MACHINED PARTS	Material :	
Written By :		Due Date :	30/06/2008
Checked & Approved By :	Qty: 4 Um: Each		
Comment :	Est: D 05.07.22 Reformat; Added D3428-3 per CHG003KJ/J LM		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



JLD 08.6.10



Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013/-015 &amp; D412-652-011/-21 and type labels per PPP K10004

CHG003

2.0

D205641011

Ground Handling Wheel



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	39586

\* 38530 1p

3977824

39511 1p

3.0

D2570

Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	40197

4.0

D2968041

Tow Ring



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	

see attached u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 08/08/2008 10:03:06 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SADDLE KIT
<b>Job Number</b> :	39767		
<b>Estimate Number</b> :	10943		
<b>P.O. Number</b> :		<b>Part Number</b> :	K10004
<b>This Issue</b> :	08/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	K10004 REV C
<b>First Issue</b> :	10/06/2008	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	39577	<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	
	MACHINED PARTS	<b>Due Date</b> :	30/06/2008
<b>Written By</b> :			<b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est : D 05.07.22 Reformat; Added D3428-3 per CHG003KJ/J LM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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4.0	D3407045	Tow Ring
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2950004	Tow Ring	40404

4.1	D34561	Washer
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

4.2	MS210434	Nut
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

4.3	D34175	Washer
-----	--------	--------



**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

4.4	D38121	Washer
-----	--------	--------



**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Date: Friday, 08/08/2008 10:03:06 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39767

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Placard

Pick:

Qty Part Number Description

1 D34283 Placard

Batch

Job Completion



Date: Tuesday, 10/06/2008 10:16:14 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39767

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description
1	D3428-3	Placard

Batch

*\* 4?*  
*B36 48B 1x B39675 3x*

6.0

D5951

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5951	Saddle

Batch

*B39793*

*DS 08/08/19*

7.0

D5953

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5953	Saddle

Batch

*39794*

*scd*

8.0

D5955

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5955	Saddle

Batch

*39795*

*(6) 39795*

*8/8/13 scd*

9.0

D5957

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5957	Saddle

Batch

*39621 3x*

*8/8/13 scd (5x)*

*8/8/05 (4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 10/06/2008 10:16:15 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39767

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M108077 18X M108376 46X

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 38.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M108860 (4X) M108483 4X M108302 74X M108471 46X

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M107959

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M108084

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M107737

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Date: Tuesday, 10/06/2008 10:16:15 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39767

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	107939

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M108246

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M108377

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M107478

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 160.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M107939 92X M108471 68X

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: Tuesday, 10/06/2008 10:16:15 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39767

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

*S 08/08/19 @ 20*

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *u 88-8.21*

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/08/22 HJ*

Job Completion



*MF 08-08-21*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN DS	DRAWN BY PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

\*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

\*\*REQUIRED WITH D2707-041 ONLY

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